

## Early *in silico* & *in-vitro* prediction of oral drug absorption and implication on formulation development

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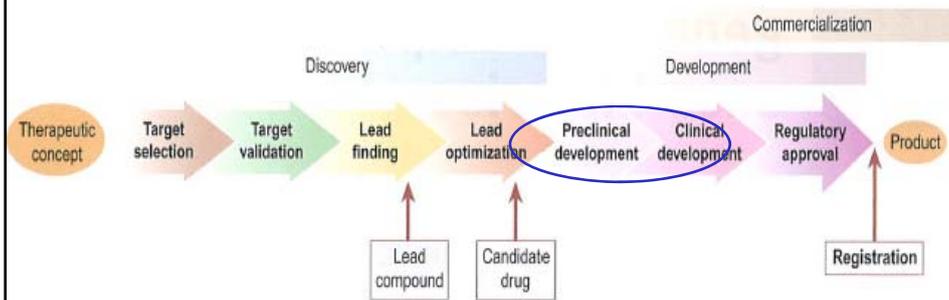


### Outline

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- I. Biopharmaceutical classification tools for early development
- II. Physiologically-based PK models (PBPK)
- III. Towards model improvement in the fields of drug precipitation and lipid drug delivery

## Focus on early development phase



Ref. Rang & Vasella 2006

## I. Biopharmaceutical classification tools for early development

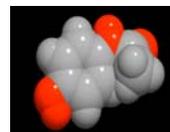
- **Scope in pharmaceutical profiling & early development**
  - Anticipate drug absorption hurdles
  - Identify viable formulation principles
  - Allocate resources for development of a formulation

anticipate issues  
“along the road”



## Anticipate drug absorption hurdles

- **A first impression of a new drug candidate can be obtained from the “rule of five” (Lipinski)**
  - Not more than 5 H-bond donors
  - Not more than 10 H-bond acceptors
  - MW less than 500
  - cLogP less than 5
- **We can further inspect the polar surface area (PSA)**
  - Is calculated from the sum of all polar groups
  - Not more than 1.4 nm<sup>2</sup>
- **Number of rotatable bonds was considered (Veber et al 2002)**



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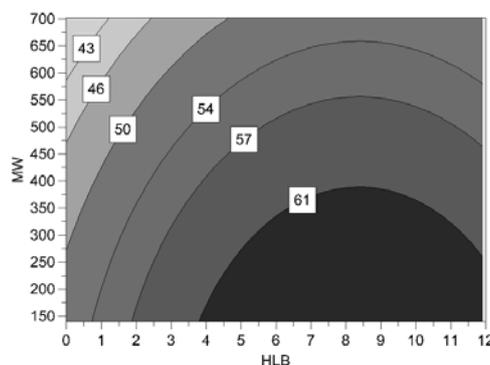
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## More recent work

- **Partial least square (PLS) models can be made with respect to the fraction absorbed or even oral bioavailability**
- **It is interesting to concentrate on the chemical space of poorly soluble drugs → importance of further parameters identified for oral BA e.g. solubility parameter and HLB**



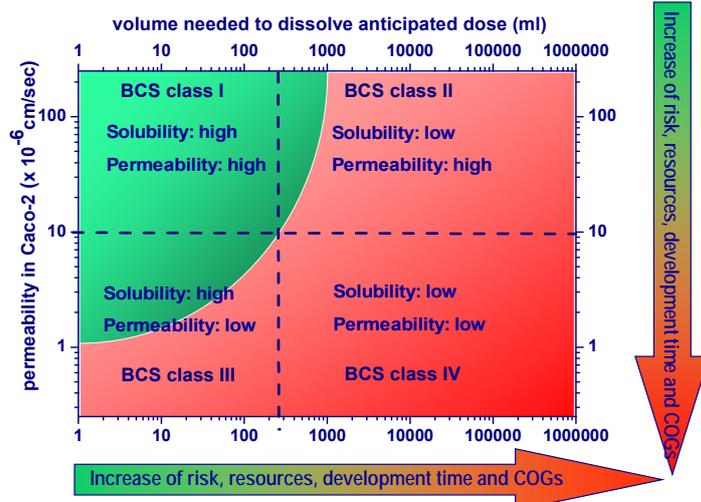
Ref. Kuentz & Arnold PDT, 2009

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## Limits of any molecular property-based rule

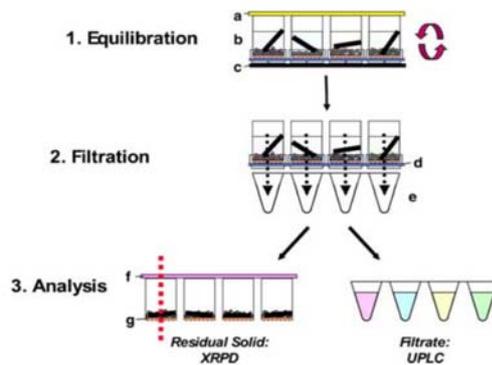
- The predictivity of such models ( $Q^2$ ) is often quite limited
- We should keep in mind that the primary use of molecular property rules is the selection of a drug candidate
- Alternatively, the Biopharmaceutical Classification System (BCS) is often used in an early phase as formulation risk tool (even though this is not the original use of BCS)

## Slightly adapted BCS



## Getting data of solubility and permeability from parallel testing

- Permeability data from PAMPA (Kansy et al., 1998) or Caco2 assay in 96 well format (Alsenz and Haenel, 2003)
- Interesting new solubility assay (control of residual solid):

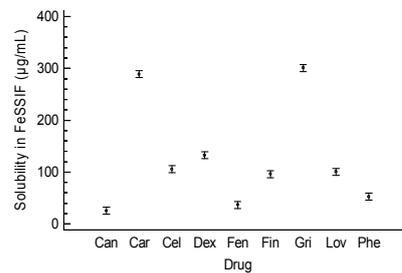
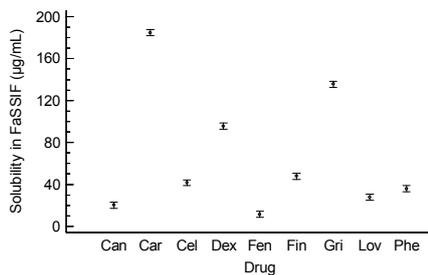


Ref. Wytenbach et al.,  
Pharm. Res. 2007

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## Solubility should be tested in biorelevant media

Ref. Schwebel et al., 2011

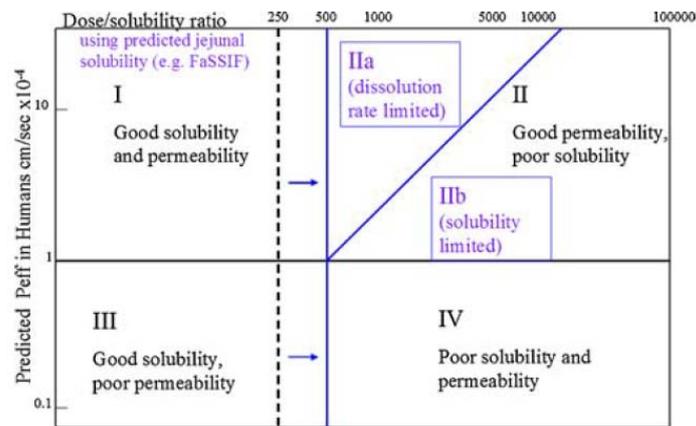


$$S_{Fa} \cong S_{W6.5} + \kappa_{Fa} \cdot C_{S_{Fa}}$$

$$S_{Fe} \cong S_{W5.0} + \kappa_{Fe} \cdot 5C_{S_{Fa}}$$

- The apparent solubilizing capacity  $\kappa$  is characteristic for the drug and the type of mixed micelles. FaSSiF and FeSSiF exhibited different values of  $\kappa$

## Developability Classification System (DCS)



Ref. Butler & Dressman, JPS 2010

## Differentiation of class II

- Differentiation in class II is meaningful because some standard formulations might cope with “dissolution limited absorption”. Examples:
  - High-shear granulation with hydrophilic excipients
  - Granulation with dissolved surfactant in the added liquid (high-shear or fluid bed)



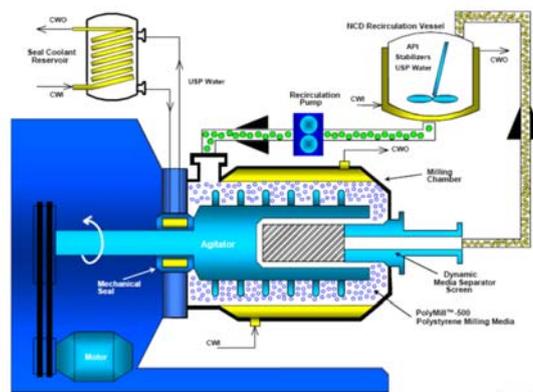
## In case of IIb, we need “enhanced formulation principles”



Ref. Nano spray dryer B90, Buchi, Switzerland

- Solid dispersions or amorphous drug formulations can be obtained from hot melt extrusion or spray drying

## Alternative formulation principle is based on drug nano suspensions



- Nano suspension can be obtained from wet- milling (“top-down”) and further processing might take place in a fluid bed or high-shear mixer

## Example of a lipid-based drug delivery system to cope with a class IIb drug



Ref. Novartis



Cyclosporin A

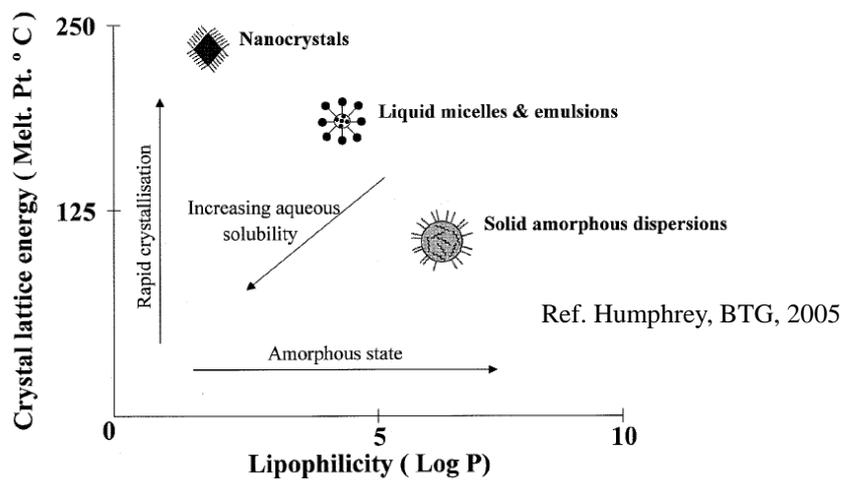


Sandimmune®



Neoral®

## Which “enhanced formulation principle” should be selected based on physical API properties



## Are there molecular properties rules for selecting formulation principles?

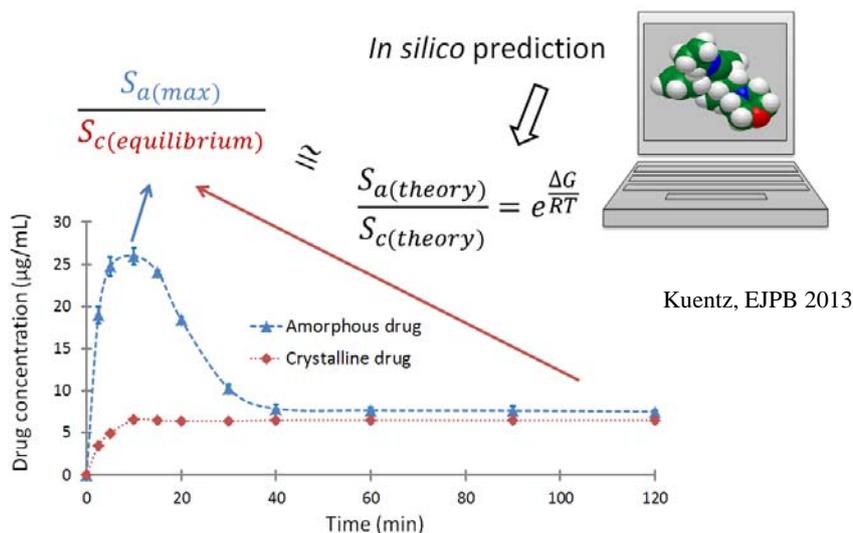
- We learned about property-based rules for the selection of drug candidates
- However, some candidates may be rescued by proper formulation technology
- Can we early on roughly estimate the potential of a formulation principle for a new compound based on molecular property rules?

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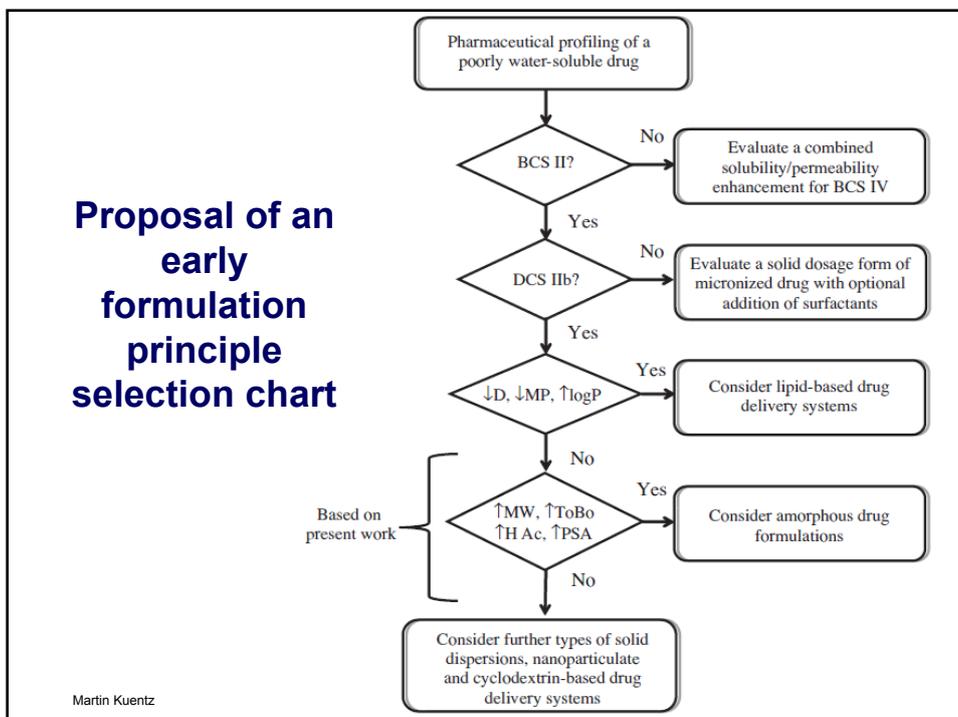
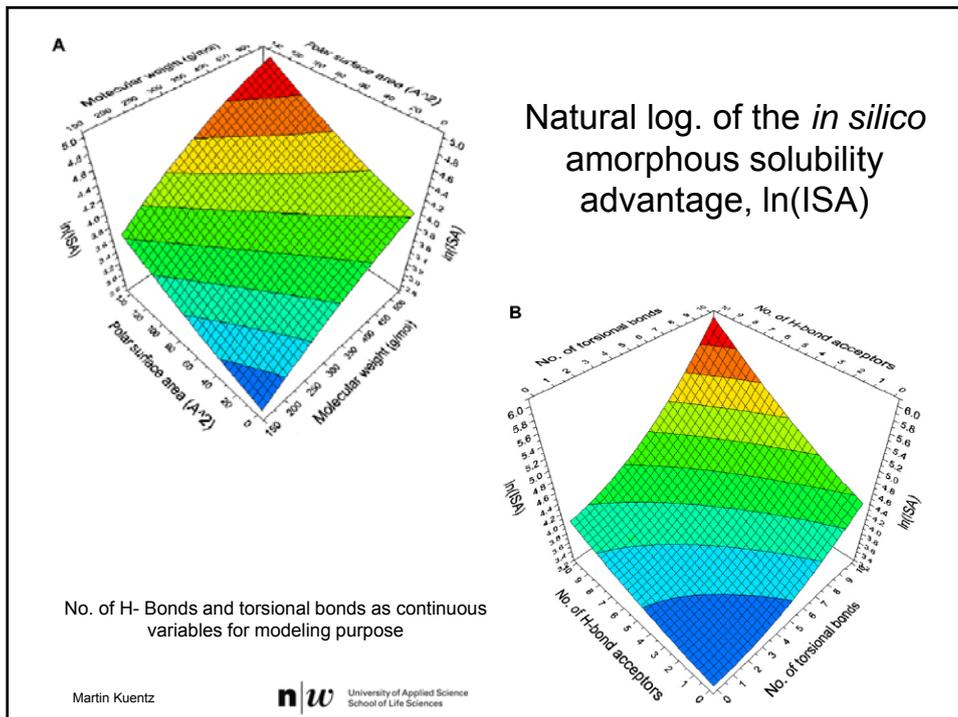
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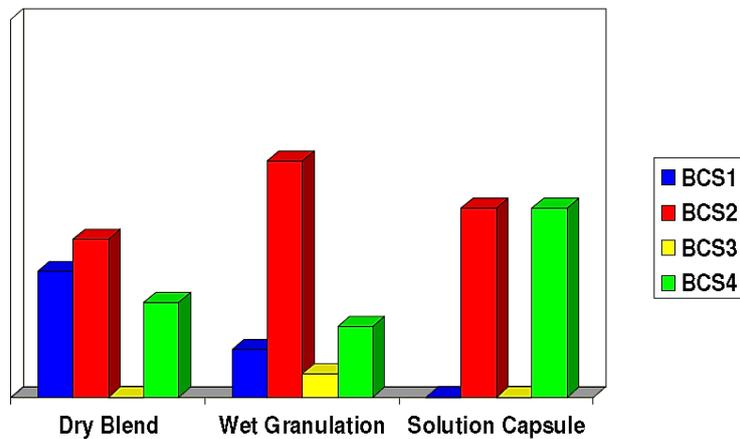
## A recent work focused here on the solubility gain from amorphous formulations



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## Which formulation techniques are typically selected for Ph.1 clinical studies?



Ref. S.Ku, AAPS 2010

## Conclusion of the first part

- Molecular property are primarily intended to select drug candidates
- New is to anticipate the best formulation principle for a given drug
- The proposed formulation selection flow-chart makes use of the “Developability Classification System (DCS)”
- More guidance requires better tools such as Physiologically-Based Pharmacokinetic (PBPK) modeling

## II) Physiologically-based PK models (PBPK)

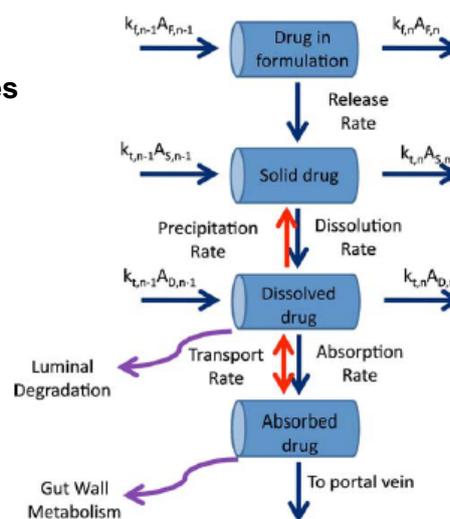
- Simple equilibrium concepts such as BCS or DCS are limited in their biological relevance
- Physiologically-based pharmacokinetic models are mechanistic models of drug absorption
- Large set of diff. equations used to model the amount of drug that is released, solubilized and absorbed in the different segments of the GI- tract

## Identification of drug absorption hurdles

- Different software packages are available, e.g.,

- GastroPlus™
- PK-SIM®
- SimCyp®

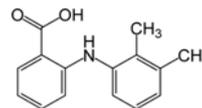
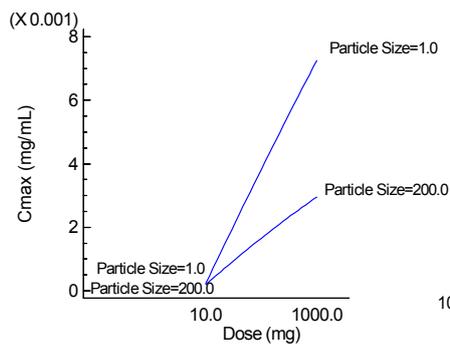
→ Identify drug absorption hurdles



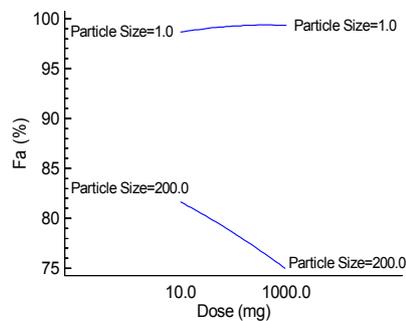
Ref. Jamei et al., 2009

## Example: mefenamic acid as model drug

- Phys. chem. and PK parameters are best determined from experiments (e.g. solubility values from experiments in simulated intestinal fluid)
- Model should be first compared with *in vivo* data (animal experiments in early development) → only then a prediction should be dared
- More important than absolute values is the sensitivity of the prediction to changes in the input parameters
- We used the plug-flow and dispersion model (PK- SIM)



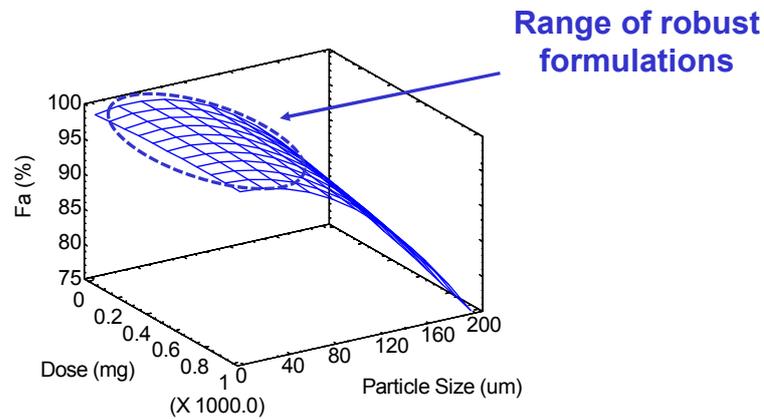
Look for interactions  
within relevant factor  
ranges



Effect of particle size  
depends on the dose

Kuentz, AAPSJ 2008

## Response surface of the fraction absorbed



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## Key strengths of PBPK drug absorption prediction in early development

- **Strengths:**
  - PBPK models indicate how critical the absorption step is
  - Sensitivity of responses to changes of input parameters can be studied (parameter sensitivity analysis) → study parameters such as dose, particle size, solubility or permeability can guide formulation development

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- **Weaknesses:**

- 1) Incertitude of input parameters (especially in early development)
- 2) Lack of model adequacy concerning some mechanistic processes. Two examples are a) drug supersaturation/precipitation and b) the fate of lipid formulations



### **III) Towards model improvement in the fields of drug precipitation and lipid drug delivery**

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- **A solution that keeps a drug dissolved or a simple solid formulation can nowadays be modeled adequately**
- **However, some aspects are still topics of active research**
  - a) Supersaturation and drug precipitation
  - b) Fate of lipid-based formulations
  - (Role of transporters and how they are influenced by excipients)

## A) Supersaturation and drug precipitation

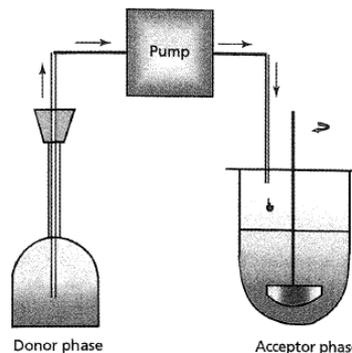
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- Can also occur with pure APIs (no excipients), i.e. a weak base can precipitate in the intestine
- Drug supersaturation is an important mechanism for “enhanced formulations”:
  - Solid dispersions and amorphous drug formulations
  - Nano suspensions
  - Lipid-based formulations

## Let's consider supersaturation of the weak base dipyridamole (without excipients)

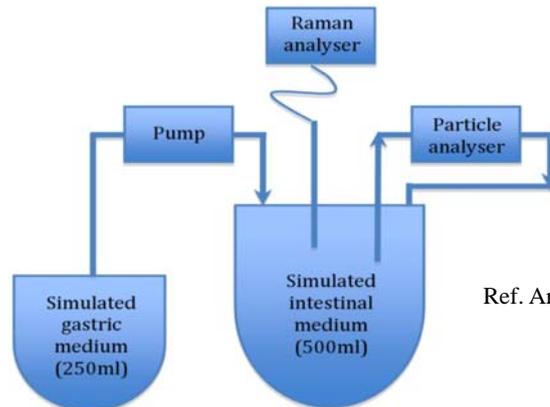
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- Classical in vitro transfer test was published by Kostewicz et al, J Pharm Pharmacol. 2004



## A new “instrumented” transfer test

- We employed dynamic image analysis, Raman spectroscopy and modeling to better understand drug precipitation

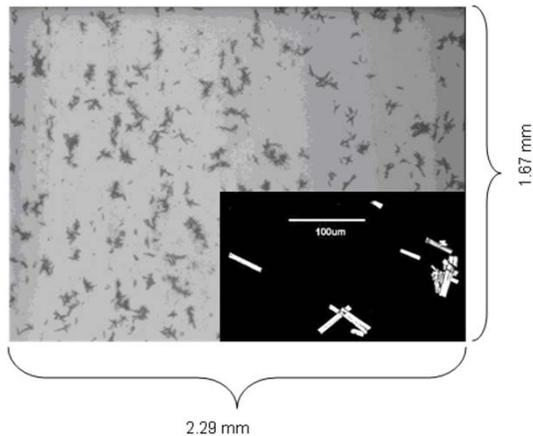


Ref. Arnold et al., JPP 2011

## Particle analysis by dynamic image analysis

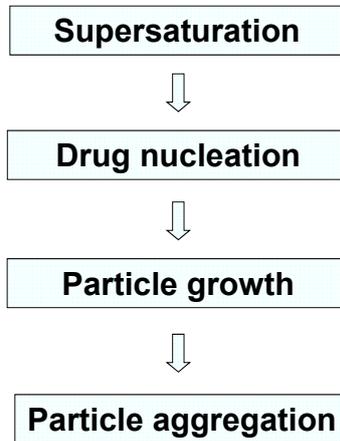


Installation of a dynamic image analysis with software for particle size and shape analysis



Dipyridamole transfer into FeSSIF V2: t = 3 hours

## Significant particle agglomeration was observed (here dipyridamole without lipid)

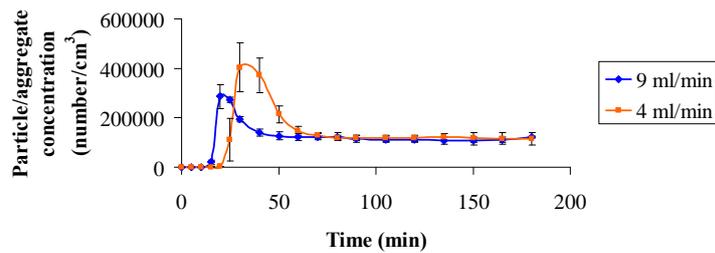


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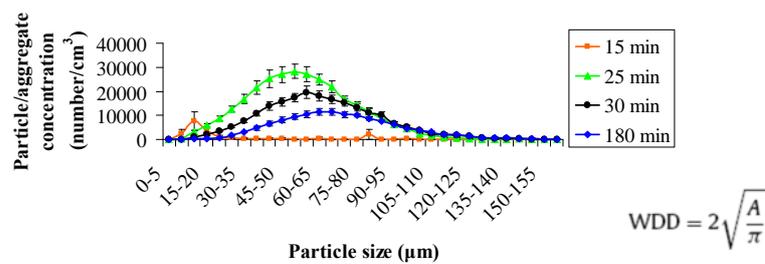
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Particle/aggregate concentration of dipyridamole  
as a function of time

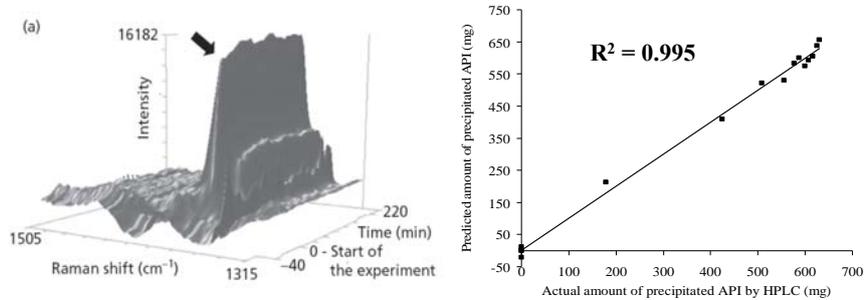


Particle size distribution at flow rate 9 ml/min



$$WDD = 2\sqrt{\frac{A}{\pi}}$$

## Some results from Raman spectroscopy



- We used the entire spectrum for PLS analysis (504–2922  $\text{cm}^{-1}$ )  
It was possible to differentiate the precipitated from dissolved drug (in-line monitoring)
- Currently, it is a hot topic to better understand drug nucleation and precipitation in bio-relevant media

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## A mass transfer model for drug nucleation and growth

- I. From the beginning to the start of nucleation:  $[0, t_{nu}]$
- II. From the start of nucleation to the end of the medium transfer:  $[t_{nu}, t_{tr}]$
- III. From the end of the medium transfer to the start of particle growth:  $[t_{tr}, t_{gr}]$
- IV. From the beginning of particle growth to infinity:  $[t_{gr}, \infty]$

Interval I $[0, t_{nu}]$ :	Interval II $[t_{nu}, t_{tr}]$ :	Interval III $[t_{tr}, t_{gr}]$ :	Interval IV $[t_{gr}, \infty]$ :
$\frac{dM_{sol}}{dt} = F_D \cdot c_g$	$\frac{dM_{sol}}{dt} = F_D \cdot c_g - k_{nu} (c_i - c_{sat})^n$	$\frac{dM_{sol}}{dt} = -k_{nu} (c_i - c_{sat})^n$	$\frac{dM_{sol}}{dt} = -k_{gr} (c_i - c_{sat})^g$
$\frac{dM_{pr}}{dt} = 0$	$\frac{dM_{pr}}{dt} = k_{nu} (c_i - c_{sat})^n$	$\frac{dM_{pr}}{dt} = k_{nu} (c_i - c_{sat})^n$	$\frac{dM_{pr}}{dt} = k_{gr} (c_i - c_{sat})^g$
$V_i = V_{i0} + F_{tr} \cdot t$	$V_i = V_{i0} + F_{tr} \cdot t$	$V_i = V_{i0} + F_{tr} \cdot t_{tr}$	$V_i = V_{i0} + F_{tr} \cdot t_{tr}$

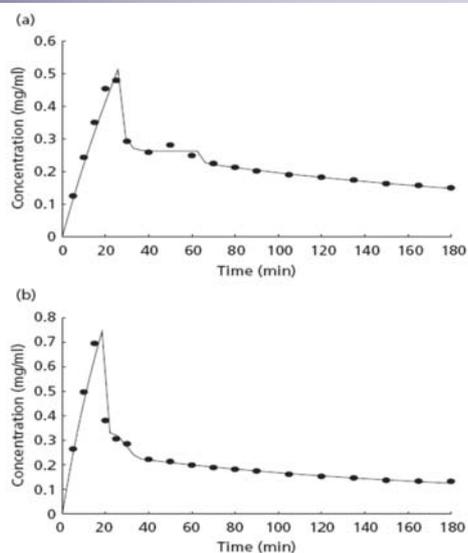
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## Results of the nucleation and growth model

- Excellent agreement of model prediction with concentration profile obtained from HPLC analysis
- Fig. a) depicts the low transfer 4 ml/min and b) shows the 9 ml/min
- We found in all cases a nucleation exponent of 5 and a growth exponent of 1.5



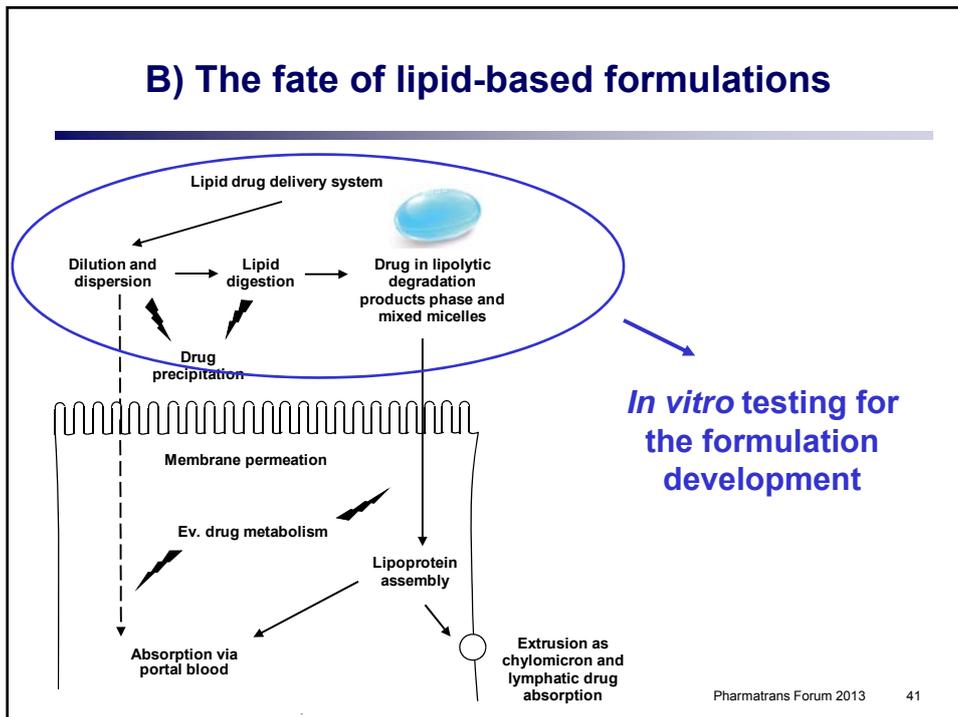
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## Some conclusions from the novel transfer test

- The instrumented transfer test could also be used to study the influence of excipients on precipitation
- Drug precipitation is not just a first order process so that nucleation and particle growth should be considered. Power law models should be implemented in a PBPK model

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## B) The fate of lipid-based formulations

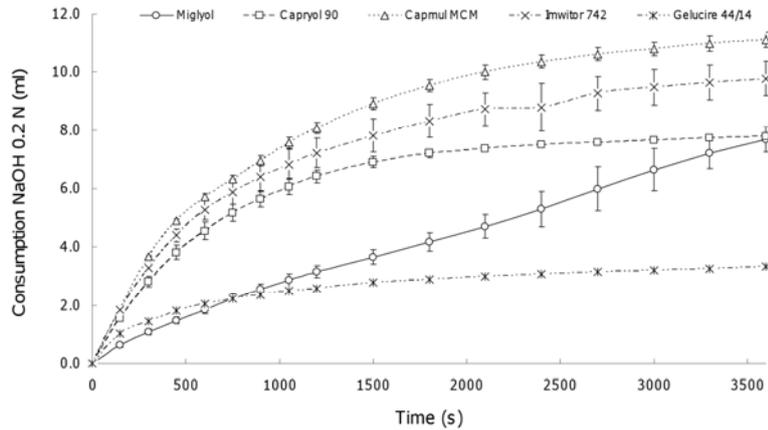


## *In vitro* lipolysis to test formulation digestion

- Pioneers were the groups at Monash University (C. Pouton/Ch. Porter) and Copenhagen (A. Müllertz)
- Performance of an excipient or a formulation can change upon digestion
- Excipients can lose their functionality leading to potential drug precipitation



## Some excipients are extensively digested (here in FaSSIF V2)



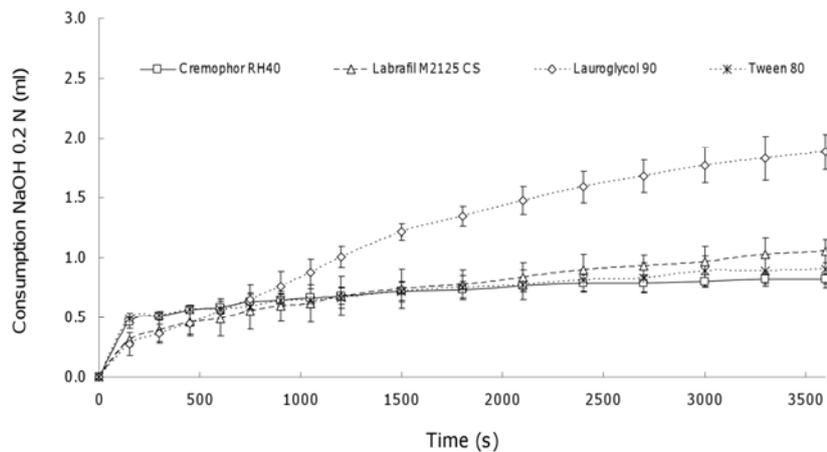
Ref, Arnold et al, DDIP 2011

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## ...other excipients are partially digested

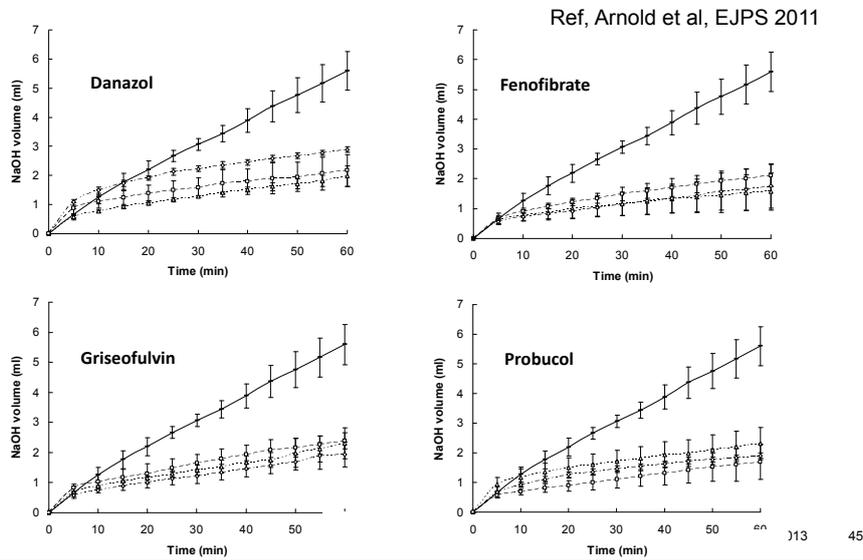


Compare with total hydrolysable ester bonds to assess lipolysis potential

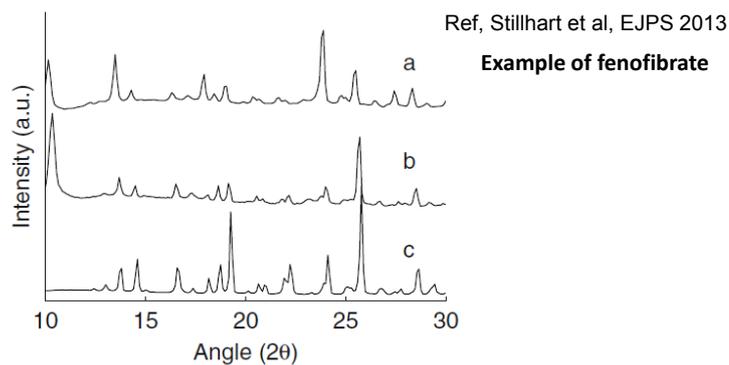
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## Presence of drug changed the lipolysis kinetics



## How does a drug precipitate during digestion (→ important for re-dissolution)



XRPD pattern of the pellet phase obtained upon ultracentrifugation and resulting from **a** the formulation with 80 mg/g fenofibrate, **b** the pellet phase of drug-free formulation spiked with crystalline fenofibrate, and **c** pure crystalline fenofibrate.

## Some conclusions and comments

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- ***In vitro* lipolysis indicates formulation changes upon digestion**
- **A simple “test response” is to detect whether or not a drug precipitates → ranking of formulations**
- **Modeling of lipid-based formulations is still difficult since the excipients have often several biological effects (not only on lipolysis but also on permeability)**
- **However, if we still would like to use *in vitro* release data for PBPK modeling....**

## A dynamic USP 4 test

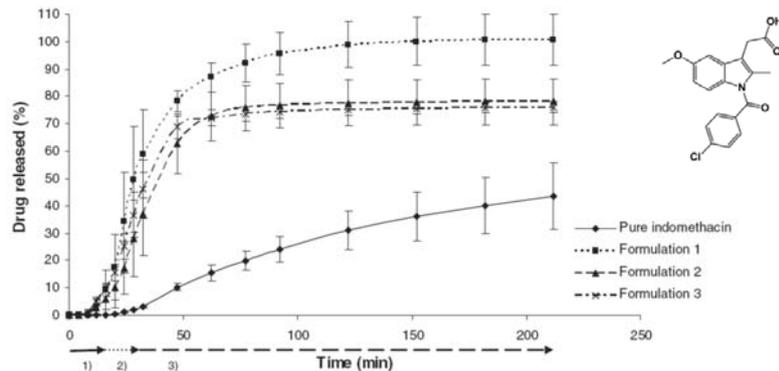
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- **Testing with dynamic pH change → can be beneficial for physiologically-based drug absorption modeling (see GastroPlus™)**
- **USP 4 dispersion/precipitation applying the pH cascade: 0.1 N HCl (15 min); phosphate buffer pH 6.0 (16 min); phosphate buffer pH 6.8 (182 min)**



## An example of comparing different self-microemulsifying drug delivery systems

- Release of indomethacin from SMEDDS → how robust is the transit from the stomach to intestine for an acidic model drug?



Ref, Arnold et al DDST, 2010

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## Some final remarks

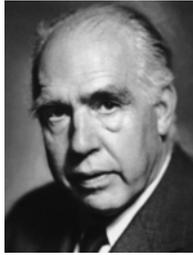
- Different options were shown how to anticipate risks in drug formulation development
- Tools range from the BCS, DCS to PBPK
- Any prediction of drug absorption should be primarily seen as a risk assessment....please keep in mind....

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***"Prediction is very difficult, especially  
about the future."***



**Niels Bohr**

## **Thank you for your Attention**

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- **Acknowledgements**

- *Dr. P. Schirg (PS Prozesstechnik GmbH, Switzerland)*
- *Dr. C. Uerpmann (Kaiser Optical Systems, Inc.)*
  
- *Prof. Dr. G. Imanidis (Univ. of Appl. Sci. Northwest. Switzerland; Univ. of Basel)*
- *Y. Arnold (Univ. of Appl. Sci. Northwest. Switzerland; Univ. of Basel)*
- *M. Cavegn (Univ. of Appl. Sci. Northwest. Switzerland; Univ. of Basel)*
- *C. Stillhart (Univ. of Appl. Sci. Northwest. Switzerland; Univ. of Basel)*

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## Questions and discussion

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